



# Design the Living Quarters Horse Trailer of Your Dreams

*Expertly designed living quarters can transform a simple horse trailer into a 'home away from home.'*



Start designing  
your trailer *today*  
with our **FREE**  
finder tool!

## 7 Great Reasons to Love Double D Trailers...

### **If You Can Dream It, We Can Build It!**

Wide variety of interior features and styles.

### **\$395 Flat Rate Home Delivery in Cont. US**

Options also available for buyers abroad.

### **Reverse Load Trailers for Happier Horses**

Standard with forward and rear facing options.

### **Top Horse Safety Features in the Industry**

Reverse Slant SafeTack, SafeBump ceilings,  
Z-Frame, SafeKick walls, Rumber & more.

### **Expert Designers & Craftsman**

We'll meet any special design requests.  
Deluxe design features available.

### **Save Money & Get the Features You Want**

We handle everything from paper schematics  
to finished product... hitch to bumper!

### **1-Stop-Shop for Warranty & Repair**

Specialized serviceman fix any problems  
directly on your farm.

**Since 1997, custom horse trailers from Double D Trailers  
have provided the most innovative safety features in the industry.**

# 6 Steps to Your Dream Trailer

*Here is the basic process to create a living quarters horse trailer with Double D Trailers.*

- 1. Use our FREE Finder Tool** – On our homepage, use the FREE Finder Tool to narrow down your horse trailer options.
- 2. Submit an Online Customization Request** - Select on any model and click “Customize” to start designing your trailer. Submit the order with a few details about yourself and you’re on your way to a brand new trailer!
- 3. Detailed Pricing Estimate** – We will provide a detailed pricing estimate and point out any issues we see with your feature selections.
- 4. Iron out the Details in Design** – Exchange some back-and-forth emails with our design team to add and remove certain features. This will establish the final pricing.
- 5. Custom CAD Drawing** – We will create a CAD drawing to match the estimate. We have yet to encounter a design challenge request that we couldn’t overcome.
- 6. Place Your Order** – Once you are comfortable with the drawing, order details, and pricing, the estimate is converted to an official order and construction begins.
- 7. Final Touches** – Lastly, we will discuss final details like color selection and décor.

*That’s it! Your trailer can then be completed, approved, and delivered!*



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## Problems You'll Encounter Buying From Other Manufacturers

At Double D Trailers, we approach horse trailers with living quarters differently than our competitors. Most horse trailer manufacturers do not install living quarters but rather send out their "shell" trailer to another company to have the living quarters installed.

The company building the "shell" isn't involved with the living quarters. As a result, the newly installed living quarters may not "fit" just right. You often end up with a cookie cutter design that is missing the features you really want or need.

If you are working with a dealer, the dealer likely doesn't do the designing himself. He has to rely on a living quarters company for drawings, so things may get lost in translation.

This method not only adds additional cost, but it becomes difficult for you to build custom living quarters horse trailers. Double D Trailers owner Brad Heath explained, "Most manufacturers are decent at cranking out repetitive work, but not so much on creating custom designs."

In addition, if you ever have a problem with your trailer, service can be a hassle. No one wants to take responsibility to repair a problem.

We've seen owners get stuck with HUGE repair bills on their trailers because no one was willing to honor their warranties!

*We do things differently...*

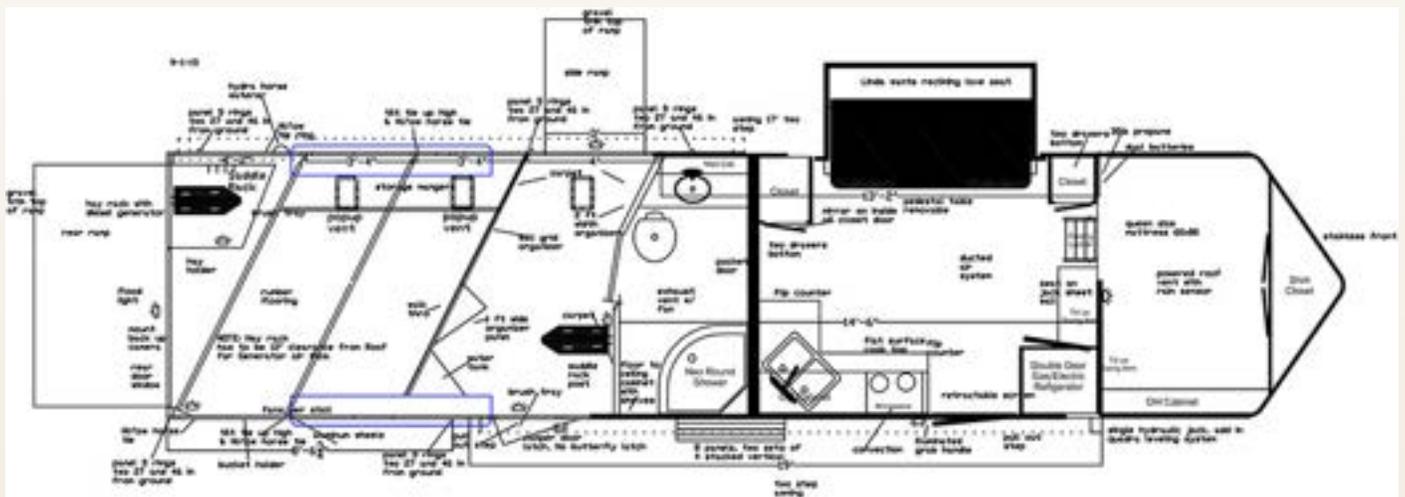


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# The Double D Trailers Difference: How We Build Custom Horse Trailers with Living Quarters

Buying from Double D Trailers is not like buying from other brands. We do our designing completely in-house from the ground up. We'll help you pick out the best features, listen to any special requests and create a detailed CAD drawing such as the one below. Then, our building team will construct your trailer to specification while you pick out final touches like cabinet fixtures, sofa fabrics, and paint colors.

Once you have your trailer, we stand behind our product. If something is wrong, we will do our very best to fix it with specialized repairmen available nationwide to personally visit your farm. You won't get the 'run-around' with Double D Trailers.



## Top Horse Safety Features

Enjoy a luxurious living quarters without compromising the safety of your horses. Double D Trailers has the most innovative safety features in the industry including:

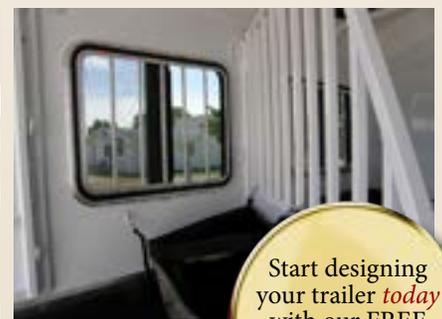
**Patented Reverse Slant SafeTack Design**

**SafeBump Ceilings**

**Z-Frame Construction**

**SafeKick Wall Paneling**

**Rumber Flooring**



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## Our Customers Love Our “Bang for the Buck!”

“The trailer is by far the best bang for the buck that I have seen!” *Doug Brown*

“I cannot tell you how overjoyed we are with the new trailer. Your attention to detail rivals that of the finest RV trailers. These trailers are by far the best value on the market. The horses travel superbly well and load very easily. The living quarters are awesome. GREAT WORK!”  
*Leslie McDonald & Douglas Froh of OH (right)*



“Every time someone saw me near it they would stop and ask about it. I gave 2 tours of the LQ!”  
*Ivy Loftice of Kentucky*

“Internet shopping is good but you cannot grasp the quality and workmanship of your trailers from pictures or even videos. Everything is so well made and it’s more than I expected.”  
*Susan Day from South Carolina*

“I would just love to say a big ‘Thank you’ for making my family such a beautiful trailer. Our 3 horse Renegade is the most awesome trailer, the custom design interior plan was exactly what I ordered. I’m sure that many more Aussie’s will be towing a Double D Trailer in the years to come.”  
*Sandy Tucker of Australia*

“My little Buffalo trailer is absolutely perfect. For such a tiny space, the storage is extensive and exceptionally well designed.” *Rosemary Lawler of VA (right)*



“We received the trailer today and were very impressed. The finish work is excellent and the amenities are great. We can’t wait to take it on our first trip.” *Paul and Kim Gardin of Hampton, VA (bottom)*



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# Double D Trailers Can Meet Any Design Challenge

*Here is the story of one happy customer who designed a trailer with Double D Trailers...*

Dee Montenez of Texas had very specific needs for her new trailer. She wanted a reverse load style, watering system, and the ability to haul her motorcycle along with the horses. She wrote, "After months of researching trailers on the internet, I was fed up with the look of the aluminum trailers." Dee was also concerned about the noise level of the aluminum trailers she'd tested. She knew she wanted a different and safer style of trailer.

Dee found Double D Trailers and began working with Brad. "My experience on my custom build trailer with Brad was superb. As a matter of fact, we never spoke on the phone not even once. I started with an online quote, emails, social media, and texts. There was some sense of peace of mind while making the deal with Brad. A sense of trust. I sensed his honesty and integrity from the start and those values I do not take lightly. I wanted a builder that would stand behind their work with customer satisfaction and not just a sale."

**"I sensed his honesty and integrity from the start and those values I do not take lightly."**



"I got on my custom build trailer everything I wanted from start to finish. Every selection was in detail and Brad was able to offer different ideas and choices taking in consideration the budget and availability of features. I was not too familiar with the reverse loading but after watching videos of Brad explaining all the features and the different trailers it was a no brainer. All I knew was, I did not want an aluminum trailer - not a straight load trailer - after watching video after video. I took months to decide and researched A LOT."

Now that she has her new trailer, Dee is very happy and plans to take it out at least once a month. "I love every feature on my custom build trailer. From the color selection to the appliances to the size to the

horses area, television, radio, speakers, fan, ac, cameras, horses fans, lights, shower, hidden door, steps, side and rear ramps, screens on windows, windows, ....everything... The color selection on valances, sofa, floor and appliances. The 6-ft refrigerator and lifted cabinets. The mirrors on headboard and steps to get on bed area. What is not to like? I chose everything very carefully. It is a big investment. LOL."



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# Introducing our 3 Living Quarter Model Options

*We currently offer three different living quarter horse trailers for sale. Check out each model page to learn more about its specific features and benefits.*

## **SafeTack Reverse Living Quarters Trailer**

This combination forward or reverse load model is definitely our most popular living quarters trailer. That's because it has all of the top safety and luxury features available today!

To start, it can be customized to fit two to six horses. The spacious 10-13' short wall customizable living quarters come standard with hardwood cabinets, wooden crown moldings, and Soft Touch Walls. It also has a corner shower stall in the bathroom that is going to feel luxurious after a long day in the saddle.

This model comes standard as a combination forward or reverse facing trailer with a side door and ramp that will make a world of difference for your loading and unloading safety. In the horse area, it includes all of our top features like the "no leak" fiber-composite SafeBump roof system, Z-Frame construction, Galvalite skin, extra rear safety divider, and the SafeTack storage compartment. Both of these top models are highly customizable, so if you have a question, please ask.



## **Trail Blazer Living Quarters Horse Trailer**

If you're looking for an affordable living quarters trailer, then we definitely recommend you check out this versatile model. This 2 or 3 horse trailer can be built with a short wall ranging from 7' to 9' in length. It is perfect for the horse owner who wants all of our top safety features like the "no leak" fiber-composite SafeBump roof system, Z-Frame technology, Galvalite skin, extra rear safety divider, and the SafeTack storage compartment for safer loading and unloading.

Best of all, this trailer lets you pick-and-choose from a range of additional upgrades like rear-facing orientation, 96" extra width for larger horses, and enhanced interior features in the living quarters. The Trail Blazer Living Quarters horse trailer is a great option for people who want a functional living quarters model with a few less bells and whistles.



## **The Basics LQ Horse Trailer**

The Basics Living Quarter model is our most basic design. It's perfect for people who need a simple solution for running water, space to use the bathroom, and useful cabinet storage. It even has a handy "Cowgirl Shower" located in the horse area for private bathing. The finishings are definitely not fancy, but it's a cost-effective way to have comfortable living quarters without breaking the bank.

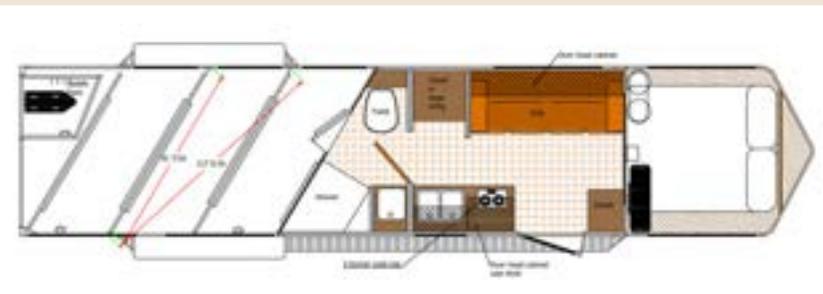
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	<b>SafeTack Reverse Living Quarters</b>	<b>Trail Blazer</b>	<b>The Basics LQ</b>
<b>Frame</b>	Z-Frame Technology	Z-Frame Technology	Z-Frame Technology
<b>Horse Orientation</b>	Combination Forward or Reverse Facing Standard	Combination Forward or Reverse Facing Option	Combination Forward or Reverse Facing Option
<b>Skin Interior and Exterior</b>	16 Gauge Gavalite strong and safe horse area; aluminum exterior	16 Gauge Gavalite strong and safe horse area; aluminum exterior	16 Gauge Gavalite strong and safe horse area; aluminum exterior
<b>Side Walls</b>	Insulated in horse area for maximum temperature protection and safe, quiet ride	Insulated in horse area for maximum temperature protection and safe, quiet ride	Insulated in horse area for maximum temperature protection and safe, quiet ride
<b>Dividers</b>	Z-Frame Technology	Z-Frame Technology	Z-Frame Technology
<b>Roof</b>	Fiber-composite one-piece no-leak SafeBump roof system	Fiber-composite one-piece no-leak SafeBump roof system	Fiber-composite one-piece no-leak SafeBump roof system
<b>Customization</b>	Full Customization Options	Full Customization Options	Full Customization Options
<b>Number of Horses</b>	2-6H	2-3H	2-4H
<b>Size of Living Quarters</b>	10-13' short wall options	7-9' short wall options	4' short wall options
<b>Slide Out Available</b>	Yes	Yes	No
<b>Cabinetry</b>	Hardwood cabinets and wood crown moldings Standard	Vinyl wrapped cabinets and moldings, Hardwood cabinets and wood crown molding option	Few Cabinets
<b>Walls / Ceiling</b>	Soft Touch Walls and Ceiling	Paneled walls and ceiling, Soft touch walls as an option	Unfinished
<b>SafeTack Compartment</b>	Yes	Yes	Yes
<b>Side Ramp</b>	Side ramp and door standard	Side ramp and door are an option	Side ramp and door are an option
<b>Trailer Width</b>	Standard 96" wide	Standard 80" wide, 96" width option	Standard 80" wide, 96" width option
<b>Horse Sizes Accommodated</b>	Comes standard to handle large 17+hand horses	Comes standard to fit horses up to 16.2H / 1,200lb, Option to fit larger 17+H horses	Comes standard to fit horses up to 16.2H / 1,200lb, Option to fit larger 17+H horses
<b>Flooring</b>	Treated Pine or Rumber	Treated Pine or Rumber	Treated Pine or Rumber
<b>Walls in Horse Area</b>	SafeKick Wall System	SafeKick Wall System	SafeKick Wall System
<b>Horse Area Padding</b>	Custom Hand Made 2"	Custom Hand Made 2"	Custom Hand Made 2"
<b>Extra Rear Safety Divider</b>	Yes	Yes	Yes



# SafeTack Reverse LQ Horse Trailers

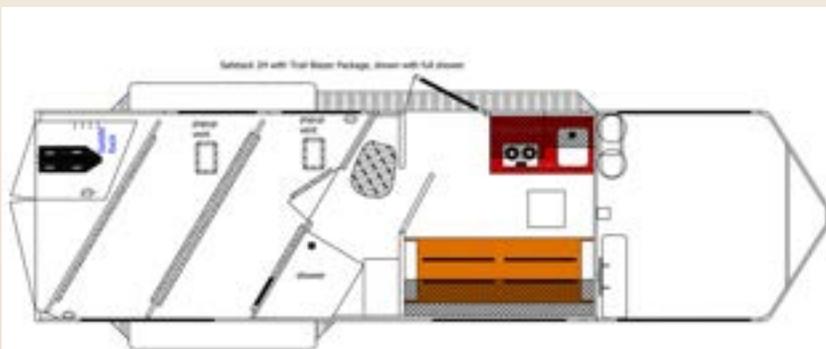
- Comes standard as Combination Forward and Rear Facing Trailer with side ramp and door for easier walk-on-walk-off loading and unloading.
- Perfect for 17+ hand horses like Warmbloods with 96" trailer standard width.
- 7 ft 8 in standard height for Warmbloods
- SafeTack Reverse LQ 10-foot short wall living quarters. Available up to 13 foot short wall.
- Hardwood cabinets with matching wood crown moldings. Choose wood type and wall material.
- Room for a large 6 cubic ft refrigerator. Full bath including sink.
- Fold out sleeper sofa standard.
- Slide out available for extra space.
- All of the safety features you love: "No Leak" SafeBump Roof, Z-Frame Technology, SafeKick walls, SafeTack compartment, and extra rear partition.
- Build this trailer to fit 2 to 6 horses. Fully customizable stall sizes, configuration and living quarters.



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# Trail Blazer 2 Horse Trailer with Living Quarters

- Comes standard as a 2 horse living quarters trailer with the option to increase the capacity to 3 horses.
- Pricing allows for flexibility in choosing which features you'd like to upgrade.
- Customize the size and layout of your living quarters with a wide range of style options. Vinyl wrapped cabinets. Fold out sleeper sofa standard.
- Z-Frame Technology and Galvalite skin for lightweight yet strong design to protect your horses in the case of an accident.
- "No Leak" Fiber-Composite SafeBump Roof needs no maintenance and will protect your animals from head trauma in the case of rearing.
- Patented SafeTack design available with forward or rear facing orientation for easier loading and less stress for your horses.
- 7' short wall, available up to 9' short wall. Standard 80" width, available 96" width.



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# The Basics LQ Trailer

- Basic needs no frill living quarter
- Customizable to fit up to a 17.2 Hand Warmblood
- 4 ft short wall x 8 ft long wall
- All of the safety features you love on Double D Trailer: “No Leak” SafeBump Roof, Z-Frame Technology, SafeKick walls, SafeTack compartment, and extra rear partition.
- Build this trailer to fit 2 to 4 horses



	“The Basics LQ” Horse Trailer	Full Living Quarters Horse Trailer
<b>Size</b>	Smaller (4-foot short wall)	Larger (7 to 13-foot short wall options)
<b>Kitchen</b>	Sink Only	Full kitchen with sink, cooking area, and refrigerator
<b>Storage</b>	Few Cabinets	More cabinets with storage throughout
<b>Bathroom</b>	Equipped with a toilet and space saving “Cowgirl Shower” (which lets you bath in private while in the horse area)	Full Bathroom
<b>Sitting Area</b>	None	Full Sitting area with sofa or dinette options
<b>Sitting Area</b>	Mattress over Gooseneck	Mattress over Gooseneck
<b>Walls &amp; Ceiling</b>	Unfinished	Fully finished with lighting, padding, and wood molding.
<b>Cost</b>	Less Expensive	More Expensive



# Top Living Quarters Features Available

## Options:

- Two-Step Awning
- Electric Awning
- Gooseneck Cabinets
- Cook Top 3 Burner Recessed
- Cook Top Oven
- Dinette in Place of Sofa
- Dual Batteries
- Ducted Air System
- Maple Wood
- Flip up Counter Extension
- Folding Ladder
- Furnace
- On Board Generator Onan
- Ten-Gallon Hot Water Heater
- Electric Hot Water Heater
- Mattress
- Pocket Door
- Power Cord
- 30 lb. Propane Cylinder
- Raised Panel Bath Door
- 6.0 Cubic Size Refrigerator in place of 3.0 Size
- Refrigerator Laminate
- Refrigerator Raised Panel
- Refrigerator Stainless
- Screen Door on Dress Door
- Radius Glass Shower Door
- Slide Out
- Soft Touch Walls
- Stainless Cooktop, Range Hood and Microwave
- Removable Pedestal Table
- Tray Ceiling
- Sound System Upgrade
- Satellite
- Vent with 12 V Fan
- Vent with Thermostat Control and Rain Sensor
- Wainscot and Chair Rail
- Water Spigot
- Western Hardware and Lighting Package

## Examples of Some Standard Features:

- Panel Cabinet Doors on all Cabinets, choose from various wood types
- Hand Made molding
- Drop down dinette or fold out sofa bed
- Lots of cabinet storage including a roomy closet in the bathroom

- Decor lights and fancy light fixtures
- Double D Living Quarters Quality throughout
- Roomy Bathroom with convenient storage
- Your Choice of Vinyl flooring with carpeted bedroom area
- Pleated Day and night shades
- 25' 30 amp power cord with 15 amp adapter
- Ceiling Lights with wall switches
- LP Gas leak detector
- RVIA Approved E-gress window

## Possible Appliances:

- 13,500 BTU A/C with heat
- Full length roll out patio awning up to 19'
- 3 CU. Ft. RV Gas/electric refrigerator w/ freezer
- Double kitchen style sink, stainless or white
- RV Style microwave 1.0 white or black
- 6 gal. propane hot water heater, direct spark ignition
- 2 burner cook-top with lid, your choice of color
- Exhaust Hood for Cook top
- 12V deep cycle battery and disconnect switch
- 40 amp power converter with battery charger
- Stereo CD player with inside speakers (it kicks)
- 2 exterior waterproof speakers
- Outside Antennae for stereo
- Flat screen TV and roof antenna
- Outlets thru out the trailer

## Bath & Plumbing Features Available:

- 30-50 Ga. Freshwater supply tank with 12-volt demand water pump super quiet pump
- Dual wastewater holding tanks
- City water hook up
- (2) 20-lb. LP tank with cover
- Top quality Thetford toilet with foot flush pedal and spray nozzle
- 6-gal. gas water heater quick recovery, direct spark ignition
- Storage cabinets
- Linen and storage closet
- Bathroom sink and vanity
- Medicine cabinet over sink
- Vanity bar light on medicine cabinet
- Tank Monitors Standard
- Roomy wrap around shower stall
- Nice Privacy door to bathroom area

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# Ready to Start Designing Your New Dream Trailer?



Visit [www.doubledtrailers.com](http://www.doubledtrailers.com).

Use our Trailer Finder to find the right Living Quarters Trailer.



Then, click “Customize” on any model to start designing your trailer.



*As always, feel free to contact us at [www.doubledtrailers.com/contact-us/](http://www.doubledtrailers.com/contact-us/) with any questions.*

